

# Certificate

## Quality management system for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 202 811/Q-00 0007.00

Name and address of the certificate holder: **Chr. Höver & Sohn GmbH & Co. KG  
Oberleppe 14  
51789 Lindlar  
Germany**

Herewith we certify that the material manufacturer has established and applies a Quality Management System. The system was audited according to the European Directive 2014/68/EU, Annex I, point 4.3, with regard to the materials as listed in the scope of approval.

Test basis: **QM System acc. to EN 764-5, Clause 4.2 and AD 2000-Merkblatt W0**

Audit report no.: 01 202 811/Q-00 0007

Scope: **Manufacturing of forgings and bars, see annex to certificate: 01 202 811/Q-00 0007, revision 1 from 25.06.2021**

Manufacturing plant: see certificate holder

Validity: **This certificate is valid to 2027-10-08.**

Cologne, 2024-10-08

Ines Krüger-Führ



TÜV Rheinland Industrie Service GmbH  
Notified Body for Pressure Equipment, ID-No. 0035  
Am Grauen Stein, D-51105 Cologne

E-108a

Scope according to		<input checked="" type="checkbox"/> Directive 2014/68/EU Annex I §4.3	<input type="checkbox"/> EN 764-4		<input checked="" type="checkbox"/> AD 2000-Merkblatt W0	<input type="checkbox"/> FPC, Regulation (EU) No. 305/2011(System 2+)						
Manufacturer				Work		Nationality	Date	Page No..				
Name: Chr. Höver & Sohn GmbH & Co KG, Leppe-Edelstahl Oberleppe 26 Location : 51789 Lindlar				dto.		german	25.06.2021	1	TÜV Rheinland Industrie Service GmbH			
						Rev. 1	from : 11					
Cur	Materials-term Materials-No.	Material Specification	Delivery Cond.	Article Type of Product	Dimensions				Weight max  1=t / 2=kg ↓	Technical Specifications  Requirements  Technical Regulations	Remarks	
					Thick-ness mm	∅ mm	from	Up to				from
					6a	6b	7a	7b	8a	8b	9	10



**1. Materials according to harmonized European standards (hEN) and European Approval for Materials (EAM) acc. Directive 2014/68/EU**

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1	Austenitic steels	EN10222-5	+AT	forging bar ring		d		d			EN10222-5	table 4
2	austenitic-ferritic steels	EN10222-5	+AT	forging bar ring		d		d			EN10222-5	table 4
3	martensitic steels	EN10222-5	+QT/ +T	forging bar ring		d		d			EN10222-5	table 4
4	ferritic stainless steels	EN 10272	+A	forging bar ring		d		d			EN 10272	table 7
5	martensitic stainless steels	EN 10272	+A/ +QT	forging bar ring		d		d			EN 10272	table 7

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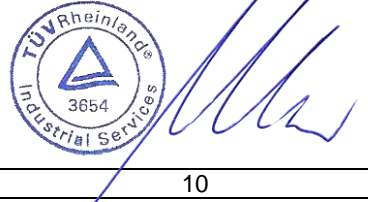


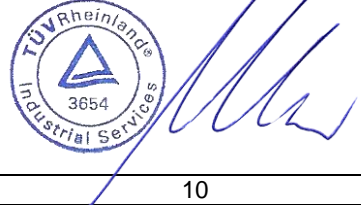
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6	austenitic stainless steels	EN 10272	+AT	forging bar ring	d	d	EN 10272	table 8
7	austenitic-ferritic stainless steels	EN 10272	+AT	forging bar ring	d	d	EN 10272	table 9
8	Ferritic and martensitic steels with specified properties at elevated temperatures	EN10222-2	+A/ +NT/ +N/+QT	forging bar ring	d	d	EN10222-2	table 1
9	Screw steels for high and low temperatures	EN 10269	+N/ +NT/ +QT	forging bar ring	d	d	EN 10269	table 4

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10	Screw steels for high and low temperatures -Eaustitic steels + nickel alloy	EN 10269	+AT/ +C + P +WW	forging bar ring		d		d			EN 10269	table 4
11	Weldable fine grain steels	EN10222-4	+N +QT	forging bar ring		d		d			EN10222-4	table 4
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12	Austenitic steels	EN10222-5	+AT	forging bar, flange ring		d		d			AD2000-W2 AD2000-W9	table 1a, 1b
13	austenitic-ferritic steels	EN10222-5	+AT	forging bar, flange ring		d		d			AD2000-W2 AD2000-W9	table 1c
14	Austenitic steels	EN10272	+AT	bar		d		d			AD2000-W2 AD2000-W9	table 1a, 1b
15	ferritic stainless steels	EN 10272	+A	bar, flange		d		d			AD2000-W2 AD2000-W9	table 7
16	Open die steel forgings	EN 10250-2	+N	forging bar, flange ring		d		d			AD2000-W13 AD2000-W9	table 1

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17	austenitic stainless steels	EN 10272	+AT	forging bar, flange ring		d		d			AD2000-W13 AD2000-W9	table 2
18	Nickel steels	EN 10222-3	+AT	forging bar, flange ring		d		d			AD2000-W2 AD2000-W9	table 2
19	Ferritic and martensitic steels with specified properties at elevated temperatures	EN10222-2	+AT	bar		d		d			AD2000-W2	table 1a, 1b, 1c
20	Screw steels for high temperatures	EN 10269	+QT	bar		d		d			AD2000-W7	

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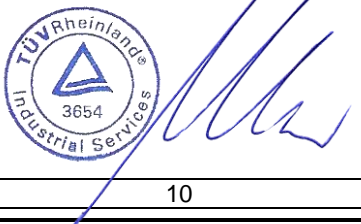


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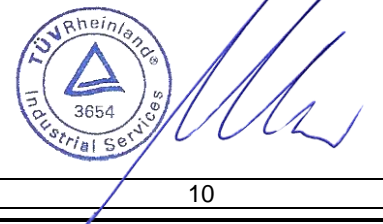
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21	Screw steels for low temperatures	EN 10269	+QT	bar		d		d			AD2000-W7	
22	1.7362	VdTÜV- sheet. 007/3	+A +QT	forging bar, flange ring		d		d			AD2000-W13	
23	1.4922	VdTÜV- sheet. 110	+QT	forging bar ring		d		d			AD2000-W13	
24	1.4986+wk	VdTÜV sheet. 113/2	+AT +wk	forging bar ring		d		d			AD2000-W2	

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25	3.7035	VdTÜV- sheet. 230/3	+A	forging bar ring		d		d			AD2000-W0	
26	2.4360	VdTÜV- sheet. 263	+A	forging bar ring		d		d			AD2000-W2	
27	2.4816	VdTÜV- sheet. 305	+A +AT	forging bar ring		d		d			AD2000-W2	
28	2.4068	VdTÜV sheet. 345	+A	forging bar ring		d		d			AD2000-W2	
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29	1.0460	VdTÜV- sheet. 364	+NT	forging bar, flange ring		d				AD2000-W9 AD2000-W13
30	1.6368	VdTÜV- sheet. 377/3	+QT	forging bar, flange ring		d				AD2000-W9 AD2000-W13
31	1.4313	VdTÜV- sheet. 395/3	+QT	forging bar ring		d				AD2000-W13
32	1.4439	VdTÜV sheet. 405	+AT	forging bar ring		d				AD2000-W2
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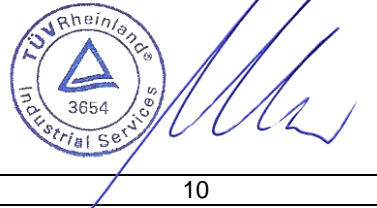
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33	1.4876	VdTÜV- sheet. 412	+AT	forging bar, flange ring	d	d				AD2000-W2 AD2-W9	
34	1.4539	VdTÜV- sheet. 421	+AT	forging bar, flange ring	d	d				AD2000-W2 AD2000-W9	
35	2.4610	VdTÜV- sheet. 424	+AT	forging bar, ring	d	d				AD2000-W2	

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36	2.4858	VdTÜV- sheet. 432/3	+A	forging bar ring		d		d			AD2000-W2	
37	1.4876H	VdTÜV- sheet. 434	+AT	forging bar ring		d		d			AD2000-W2	
38	1.4980	VdTÜV- sheet. 435	+AT	forging bar ring		d		d			AD2000-W2	
39	1.4533 1.4553 1.4579	VdTÜV sheet. 451	+AT	forging bar, flange ring		d		d			AD2000-W2 AD2000-W9	

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1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10
<b>2. Materials according to the AD 2000-Code</b>												
The use of the materials according to DGR 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.												
40	1.1338	VdTÜV- sheet. 453	+NT	forging bar, flange Ring		d		d			AD2000-W9 AD2000-W13	
41	2.4605	VdTÜV- sheet. 505	+AT	forging bar ring		d		d			AD2000-W2	
<b>Remarks</b>												
+AT = solution annealed			+NT = normalized and tempered			a = PMA for the use in pressure equipment in Directive 2014/68/EU necessary						
+P = precipitation hardened			+QT = quenched and tempered			d = Dimensions in the technical rules						
+M = thermo mechanical treated			+WW = hot solidified			+C = workhardened						
+N = normalized or normalizing formed			+SR = stress relieved									
			+A = annealed									